

Evaluation of Temperature-Dependent Effective Material Properties and Performance of a Thermoelectric Module

HENG-CHIEH CHIEN,^{1,5} EN-TING CHU,² HUEY-LIN HSIEH,³
JING-YI HUANG,³ SHENG-TSAI WU,¹ MING-JI DAI,¹ CHUN-KAI LIU,¹
and DA-JENG YAO^{2,4}

1.—Electronics and Optoelectronics Research Laboratories, Industrial Technology Research Institute, Hsinchu 31040, Taiwan, ROC. 2.—Department of Power Mechanical Engineering, National Tsing Hua University, Hsinchu 30013, Taiwan, ROC. 3.—China Steel Corporation, Kaoshiung 81233, Taiwan, ROC. 4.—Institute of NanoEngineering and MicroSystems, National Tsing Hua University, Hsinchu 30013, Taiwan, ROC. 5.—e-mail: Jack_Chien@itri.org.tw

We devised a novel method to evaluate the temperature-dependent effective properties of a thermoelectric module (TEM): Seebeck coefficient (S_m), internal electrical resistance (R_m), and thermal conductance (K_m). After calculation, the effective properties of the module are converted to the average material properties of a p - n thermoelectric pillar pair inside the module: Seebeck coefficient (S_{TE}), electrical resistivity (ρ_{TE}), and thermal conductivity (k_{TE}). For a commercial thermoelectric module (Altec 1091) chosen to verify the novel method, the measured S_{TE} has a maximum value at bath temperature of 110°C; ρ_{TE} shows a positive linear trend dependent on the bath temperature, and k_{TE} increases slightly with increasing bath temperature. The results show the method to have satisfactory measurement performance in terms of practicability and reliability; the data for tests near 23°C agree with published values.

Key words: Thermoelectric, Seebeck coefficient, electrical resistance, thermal conductivity, temperature-dependent properties, measurement

INTRODUCTION

A thermoelectric module (TEM) is a solid-state device that can serve as either a refrigerator, according to the Peltier effect, or a power generator, according to the Seebeck effect. As a refrigerator, the module, called a thermoelectric cooler (TEC), converts electricity into a temperature potential, and is commonly applied to control temperature by cooling and heating. As a power generator, the module, called a thermoelectric power generator (TEG), converts a heat flux into electricity, and is capable of use in temperature sensing or for harvesting waste heat.

Three main properties represent the performance of a thermoelectric material or module: the Seebeck

coefficient (S), electrical conductivity (σ), and thermal conductivity (k). These properties are combined into two performance indices: the power factor ($PF = S^2\sigma$) and the figure of merit ($ZT = S^2\sigma T/k$). The power factor expresses the ability of a TEG to generate power; the figure of merit represents the efficiency of energy conversion of a TEG or TEC.

Some methods and related equipment have been well developed and adopted by previous authors^{1,2} to determine the thermoelectric properties of a material by measuring the material itself. The Seebeck coefficient is generally determined by measuring the voltage drop (ΔV) and temperature difference (ΔT) across a sample and using the Seebeck equation: $S = \Delta V/\Delta T$; the electrical conductivity is measured with a four-wire technique and corrected using an equation for the thermoelectric field: $V = S \cdot \Delta T + I \cdot R$ (I , current; R , electrical resistance); the thermal conductivity is determined

(Received July 7, 2012; accepted December 28, 2012;
published online January 30, 2013)