

# Enhancement of the Thermoelectric Performance of $\text{Bi}_{0.4}\text{Sb}_{1.6}\text{Te}_3$ Alloys by In and Ga Doping

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We report an enhancement of the thermoelectric figure of merit in polycrystalline In- and Ga-doped  $\text{Bi}_{0.4}\text{Sb}_{1.6}\text{Te}_3$  compounds. Via the controlled doping of In or Ga, the lattice thermal conductivity was effectively reduced by strong point-defect phonon scattering while the power factor was not significantly changed due to the similarity of the density of states near the valence-band maximum between undoped and In- or Ga-doped compositions. An enhanced  $ZT$  of 1.2 at 320 K was obtained in 0.5 at.% In-doped  $\text{Bi}_{0.4}\text{Sb}_{1.6}\text{Te}_3$  compound by these synergetic effects.

**Key words:** Thermoelectric,  $\text{Bi}_{0.4}\text{Sb}_{1.6}\text{Te}_3$ , lattice thermal conductivity, point defect, power factor

## INTRODUCTION

Recently, the thermoelectric performance of Bi-Te-based thermoelectric materials has been remarkably enhanced through the newly developed processing technology of nanostructuring.<sup>1–10</sup> Advances in theories and experiments related to nanostructured thermoelectric materials confirm that the enhanced  $ZT$  ( $=\sigma S^2 T/\kappa$ ) in nanostructured thermoelectric materials is mainly due to the reduced lattice thermal conductivity  $\kappa_{\text{lat}}$  ( $=\kappa_{\text{tot}} - \kappa_{\text{ele}}$ ) caused by interface phonon scattering, where  $\sigma$  is the electrical conductivity,  $S$  is the Seebeck coefficient,  $\kappa_{\text{tot}}$  is the total thermal conductivity, and  $\kappa_{\text{ele}}$  is the electronic contribution to  $\kappa_{\text{tot}}$  at a given absolute temperature ( $T$ ); For example, Poudel et al.<sup>11</sup> reported a peak  $ZT$  of 1.4 at 100°C by fabricating nanograined composite  $p$ -type  $\text{Bi}_{2-x}\text{Sb}_x\text{Te}_3$  via high-energy ball milling and hot pressing.

On the other hand, the substitutional doping approach has been shown to be one of the most effective ways to improve the thermoelectric figure of merit because this approach can either reduce the  $\kappa_{\text{lat}}$  value by strong point-defect phonon scattering

or enhance the power factor ( $\sigma S^2$ ) through a modification of the electronic structures via density of states (DOS) engineering. It was experimentally found that a few dopants, such as Al, Ga, In, Cu, and Ag, effectively increase the  $ZT$  of  $p$ -type Bi-Sb-Te compounds mainly due to the reduced  $\kappa_{\text{lat}}$ .<sup>12–16</sup> The reduction of  $\kappa_{\text{lat}}$  in doped Bi-Sb-Te compositions likely originates from the strong point-defect phonon scattering in the presence of substitutional doping elements. However, there exists much uncertainty about which dopants can enhance the carrier transport properties pertaining to  $\sigma$  and  $S$ . Recently, Lv et al. proposed that enhanced thermoelectric performance can be obtained in doped  $\text{Bi}_{0.5}\text{Sb}_{1.5}\text{Te}_3$  compounds by chemical potential tuning.<sup>17</sup> They presented first-principles calculations related to the enhancement of the power factor and suggested many promising candidate materials with high  $ZT$  values (a peak  $ZT = 1.8$  at 300 K) including In- and Ga-doped  $\text{Bi}_{0.5}\text{Sb}_{1.5}\text{Te}_3$ .

In this study, we present experimental evidence of the In- and Ga-doping effect in bulk polycrystalline  $\text{Bi}_{0.4}\text{Sb}_{1.6}\text{Te}_3$ . We also perform first-principles calculations for In- and Ga-doped  $\text{Bi}_{0.5}\text{Sb}_{1.5}\text{Te}_3$  compounds in order to understand the effect of doping elements on the DOS near the valence-band maximum. A reduced value of  $\kappa_{\text{lat}}$  and an optimized

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