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### Original Research Paper

# Decolorization of beads-milled TiO<sub>2</sub> nanoparticles suspension in an organic solvent

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#### ABSTRACT

In this paper, a new method is proposed for the decolorization of a yellow-hued suspension of rutile  $\text{TiO}_2$  nanoparticles in an organic solvent (diethylene glycol dimethylether). The presence of color has always been undesirable in a suspension of nanoparticles filler used for industrial needs, particularly for optical applications.

A colorless suspension was achieved by irradiating well-dispersed  $TiO_2$  nanoparticles in an organic solvent with UV-light ( $\lambda$  = 254 nm) for 5 h.  $TiO_2$  nanoparticles of 1 and 5 wt.% were dispersed using a beads mill method. Trimethoxytrifluor(propyl) silane was used as a dispersant to achieve stability. The effect of the UV-light irradiation on the  $TiO_2$  nanosuspension was investigated by means of a Fourier transform nuclear magnetic resonance analyzer (FT-NMR). The dispersant was partially desorbed due to the interaction of UV light and the  $TiO_2$ /dispersant complex. Thus, an enhanced transparency and the absence of color were obtained for well-dispersed  $TiO_2$  nanoparticles in an organic solvent.

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### 1. Introduction

Titanium dioxide (TiO<sub>2</sub>) nanoparticles are known as useful filler for some composite materials - in particular, photosensitive materials such as photoanodes [1] and photocatalysts [2]. Due to a high refractive index [3], titanium dioxide (TiO<sub>2</sub>) is used as nanocomposite filler in optical applications. The optical properties of TiO<sub>2</sub> nanocomposites depend on the content, size and size-distribution, and dispersion stability of the fillers. The dispersion of nanoparticles using a beads mill process was successfully achieved only after surface modification of the particles, as shown in our previous study [4,5]. Dispersion stability of nanoparticles in liquids is an important issue on various material properties and its applications [5-7]. The attractive forces between nanoparticles in a liquid suspension are sufficiently strong that nanoparticles tend to agglomerate in most monomers [8-12]. Our previous study successfully dispersed TiO<sub>2</sub> nanoparticles with a primary size of 15 nm in an organic solvent using a beads mill method and a dispersing agent to modify the surface of  $TiO_2$  [4]. However, the color of well-dispersed TiO<sub>2</sub> nanoparticles in an organic solvent, i.e., diethylene glycol dimethyl ether (diglyme), was yellow. This suspension did not meet the application requirement as an alternative to glass, where a colorless and transparent performance is required. Therefore, for nanocomposite optical applications, a method that will produce a colorless dispersion of  $TiO_2$  nanoparticles in an organic solvent becomes important. In the present study, a fluorinated compound (trimethoxytrifluor(propyl) silane) (CF<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>Si(OCH<sub>3</sub>)<sub>3</sub>) was applied as a dispersing agent and ultraviolet (UV) irradiation was applied to obtain a color degradation of dispersed  $TiO_2$  nanoparticles in an organic solvent — a method that has never been investigated.

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TiO<sub>2</sub> particles tend to absorb UV light due to a high intrinsic band gap (3.0 eV for rutile). UV light excites the electrons from the valence and conduction bands of TiO<sub>2</sub>, leaving holes in the valence band. These electrons and holes can initiate a redox reaction with the molecular species adsorbed onto the surfaces of TiO<sub>2</sub> particles. Anpo and Takeuchi [13] reported that UV-light irradiation of a TiO<sub>2</sub> catalyst generates electron-hole pairs, which can be represented as a localized electron (Ti<sup>3+</sup>) and a hole (O<sup>-</sup>(lattice)) and/or OH radicals. Some of these electron-hole pairs disappeared after recombination on bulk TiO<sub>2</sub>, while other electrons and holes diffused to the surface of the TiO<sub>2</sub> to react with various hydrocarbons (i.e., hydrogenolysis and the formation of oxygen-containing organic compounds). Thus, due to the photocatalytic activities of the TiO<sub>2</sub> particles, it is reasonable to apply UV irradiation to a solution to obtain the color degradation of dispersed TiO<sub>2</sub> nanoparticles in an organic solvent.

A Fourier transform nuclear magnetic resonance analyzer (FT-NMR) was used to measure the effect of UV irradiation exposure on the adsorbed dispersant on TiO<sub>2</sub> particles. Furthermore, the

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