



Synthesis and characterization of iron-PVA hydrogel microspheres and their use in the arsenic (V) removal from aqueous solution

Armindo Santos^{a,*}, Felipe Wallysson Ferreira de Oliveira^a, Francisco Henrique Araujo Silva^a, Daniel Andrada Maria^a, José Domingos Ardisson^b, Waldemar Augusto de Almeida Macêdo^b, Helena Eugênia Leonhardt Palmieri^c, Milton Batista Franco^d

^a Laboratório de Microesferas Gel/Serviço de Nanotecnologia e Materiais Nucleares, Centro de Desenvolvimento da Tecnologia Nuclear, CDTN/CNEN, C.P. 941, 30161-970 Belo Horizonte, Brazil

^b Laboratório de Física Aplicada/Serviço de Nanotecnologia e Materiais Nucleares, Centro de Desenvolvimento da Tecnologia Nuclear, CDTN/CNEN, C.P. 941, 30161-970 Belo Horizonte, Brazil

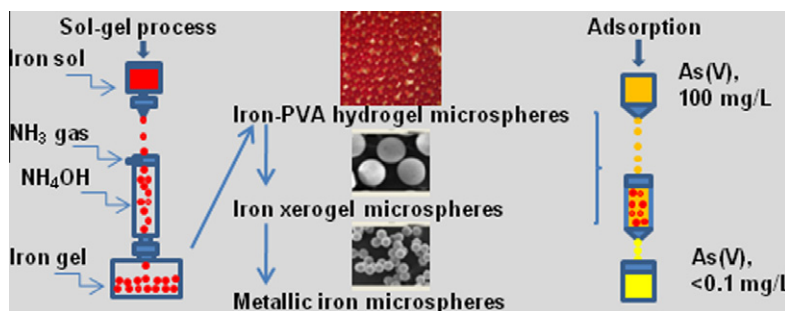
^c Laboratório de Espectrometria de Massas/Serviço de Reator e Técnicas Analíticas, Centro de Desenvolvimento da Tecnologia Nuclear, CDTN/CNEN, C.P. 941, 30161-970 Belo Horizonte, Brazil

^d Laboratório de Absorção Atômica e Plasma-LAA-ICP-AES/Serviço de Reator e Técnicas Analíticas, Centro de Desenvolvimento da Tecnologia Nuclear, CDTN/CNEN, C.P. 941, 30161-970 Belo Horizonte, Brazil

HIGHLIGHTS

- Monodisperse iron microspheres were produced by the sol-gel process.
- Mössbauer spectroscopy was used to characterize the iron microspheres.
- Metallic iron microspheres could be produced with an average diameter $\geq 80 \mu\text{m}$.
- Iron oxide microspheres with a mesoporous structure ($105 \text{ m}^2/\text{g}$) were obtained.
- Iron-PVA hydrogel microspheres showed high As(V) uptake (87.18 mg/g).

GRAPHICAL ABSTRACT



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ABSTRACT

We adapt the sol-gel process to synthesize monodisperse metallic iron ($80\text{--}155 \mu\text{m}$), iron oxide ($117\text{--}200 \mu\text{m}$), xerogel ($130\text{--}224 \mu\text{m}$), and -PVA hydrogel ($300\text{--}600 \mu\text{m}$) microspheres. According to the Mössbauer analysis, iron xerogel and -PVA hydrogel microspheres have superparamagnetic nanoparticles of ferrihydrite (65%) and goethite (35%). Maximum arsenic (V) adsorption (87.18 mgAs/g , $\geq 99.40\%$ at $t \geq 4 \text{ h}$) on the iron-PVA hydrogel microspheres takes place in the pH range 2–5, in accordance with the Langmuir model. In this adsorption, chemisorption mechanism is predominant, but the intra-particle diffusion model suggests that the adsorption mechanism is more complex. Desorption can be done with 0.011 M NaOH solution, reaching an efficiency of 74.64%. Our sol-gel process is effective in maintaining the iron particles monodisperse and with nanometer dimensions ($\leq 20 \text{ nm}$) inside the iron-PVA hydrogel microspheres.

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1. Introduction

Arsenic is found in rocks, soils, groundwater and surface water, sediments, and air. It enters the terrestrial and aquatic ecosystems

* Corresponding author. Tel.: +55 31 3069 3166; fax: +55 31 3069 3390.

E-mail address: santosa@cdtn.br (A. Santos).