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Influence of morphology, porosity and crystal structure of CaCO₃ precursors on the CO₂ capture performance of CaO-derived sorbents



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HIGHLIGHTS

▶ Several CaCO₃ samples different in nature are used as CaO-based sorbent precursors.

- ▶ The nature of the CaCO₃ precursor influences the impurities content in the CaO-derived sorbent.
- ▶ Low impurities contents in the CaO-based sorbents favor the CO₂-capture performance.

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ABSTRACT

In this study, several different CaCO₃ samples both natural and synthetic, showing diverse physico-chemical characteristics (particle morphology, crystal structure and porosity) were used as precursors of CaObased sorbents for the capture of CO₂. In order to identify the most favorable CaCO₃ properties for a high stability and optimal CO₂ uptake by CaO-derived sorbents, both series of materials were characterized using the following analytical techniques: X-ray diffraction, N₂ adsorption and scanning electron microscopy. Moreover, the main differences in chemical composition, particle morphology and sorbent porosity of the CaO-based materials were correlated to the maximum CO₂ uptake and loss-in-capacity after several carbonation/calcination cycles. The results indicate that the crystal structure of CaCO₃ parent samples strongly affects the physical properties of the calcium oxide formed during the calcination step, significantly influencing the maximum CO₂ uptake. The agglomeration of CaO particles after the calcination of the CaCO₃ precursors controlled to a certain extent the carbonation rate. However, this factor could not be correlated with the loss of activity of the CaO-derived sorbents in tests carried out over consecutive carbonation/calcination cycles.

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1. Introduction

Calcium carbonate (CaCO₃) is commonly found in rock formations throughout the World. It also constitutes one of the main components of marine organism shells, snail shells, pearls and eggshells. In addition, CaCO₃ can be synthesized through different laboratory procedures such as precipitation reaction [1–4], bubble templating [5–7], interfacial reaction [7,8], ionic liquid-assisted hydrothermal [9] and solvothermal processes [9,10]. The precipitation reaction method has attracted a great deal of research interest since it is a simple and low-cost way to produce CaCO₃ [3,11]. Moreover, it allows the use of solvents, surfactants or organic additives which can control the nucleation, growth, and alignment of inorganic crystals [4,7,9,11–13]. As a result, it is possible to obtain

* Corresponding author. Tel.: +34 935 801 853x283. E-mail address: molivares@icmab.es (M. Olivares-Marín). CaCO₃ samples with different degrees of purity, morphologies, and porous structures. Owing to its varied properties, CaCO₃ is employed in a large number of applications which are usually heavily dependent on its crystal structure or morphology. Among others, CaCO₃ has been used in catalysis [14], as encapsulation for proteins [8], as an anticancer drug carrier [15], as a filler in polymers [16] or as a source of CaO-based CO₂ sorbents [17,18].

Based on the reversible chemical reaction: $CaO(s) + CO_2(-g) \leftrightarrow CaCO_3(s)$, CaO-based materials from minerals (limestone) [19–21] and other natural sources such as eggshells [22] or synthetically produced CaO [18,23] have been proposed in recent years as potential CO₂ sorbents because they have a large adsorption capacity at high operating temperatures. As an example, around 90% molar conversion has been achieved with CaO-based sorbents derived from natural minerals at 700 °C [24]. However, there are still critical and unsolved challenges that require further development of natural lime-based CO₂ sorbent technologies (e.g.

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