

## Manufacture of Modified Protective Coating for internal surfaces of furnaces(refractory)

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## Abstract

In this work, coal residue (pitch) was used to produce an inexpensive protective coating. The residue is primarily rehabitated for just to be suitable for use as a coating material (reference coat) by dissolving it in benzene in a ratio of Pitch/Solvent(P/S) = 3:1 by weight . The reference coating was then mixed with polyurethane (commercial type) in percentages ranging from 5 to 15 % by weight of the solid tar pitch . Well mature mortar cubes (7x7x7cm) with a (w/c = 0.4) and sand-cement (s/c = 2.75)were cast and covered with the prepared coatings. The cubes were then soaked individually in tap water , MgCl<sub>2</sub>.5% conc. and H<sub>2</sub>SO<sub>4</sub>- 3.0% conc. for different periods of time. The last two reagents represent sea water and 5 years complete immersion in sewage water respectively. The effect of reagents on the compressive strength , water retention and weight was measured for the cubes. The results revealed that, all prepared coating gave satisfied physical characteristics. Addition of PUR up to 10% by weight of coal residue produced coating materials with the most favorable physical and chemical behavior.

## **Keywords:**

Pitch - Coating - Sea water - mortar- furnace- refractory