## Corrosion Resistance and Hardness Properties of Electrodeposited Ni-Fe Composite Coatings Containing Al<sub>2</sub>O<sub>3</sub>-TiO<sub>2</sub> Particles

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## **Abstract**

Electrodeposited Ni-Fe composite coatings containing ceramic particles have been investigated due to their improved mechanical and corrosion resistant properties over plain Ni-Fe alloy coatings. In the present study, Ni-Fe/Al<sub>2</sub>O<sub>3</sub>-TiO<sub>2</sub> coatings have been electrodeposited using physically mixed commercial Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> powders with different powder compositions of 80 TiO<sub>2</sub>-20Al<sub>2</sub>O<sub>3</sub>, 50 TiO<sub>2</sub>-50Al<sub>2</sub>O<sub>3</sub>, and 20 TiO<sub>2</sub>-80 Al<sub>2</sub>O<sub>3</sub>. The effect of composition on the properties of the coatings was examined. Field Emission Scanning Electron Microscopy (FESEM) and Energy Dispersive X-ray Spectroscopy (EDS) were used to analyze the surface morphology and chemical composition of coatings. X-Ray Diffraction analysis was used to determine the crystalline structure of the coatings. The electrochemical behavior of coatings was studied by polarization test in 3.5 wt-% NaCl solution. Finally, the hardness of the prepared coatings was measured by Vickers microhardness testing instrument. Results revealed that increase in TiO<sub>2</sub> reinforcement particles increased the hardness and corrosion resistance of the composite coatings.

**Keywords**: Electrodeposition, composite, Al<sub>2</sub>O<sub>3</sub>, TiO<sub>2</sub>, FESEM, corrosion

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